

RETURN PRESSURE SETTINGS

3585 SERIES

HYDRAULIC INSTALLATION TOOLS

This is an important announcement pertaining to the Huck Models 3585 and 3585PT hydraulic installation tools. This bulletin contains information regarding operator safety and it is essential that the "end user" or equipment operator receives this information.

Please circulate this to the appropriate personnel in your organization. It is intended to be reviewed by all operations personnel, facilities and safety engineers as well as operators and mechanics.

The revised maximum allowable return pressure setting for the 3585 and 3585PT is 2,200 psi (151 BAR). If this setting is exceeded, there is a risk of fatigue damage to the hydraulic cylinder, resulting in a failure. This could result in a serious injury or a spray of hydraulic fluid. To prevent this occurrence and assure operator safety, always follow recommended pressure setting guidelines.

In general, return pressure should be set to the minimum which will reliably eject off the fastener collar.

For more information or to order, please contact your local distributor or call direct:

Alcoa Fastening Systems

1 Corporate Drive
Kingston, NY 12401
800-278-4825